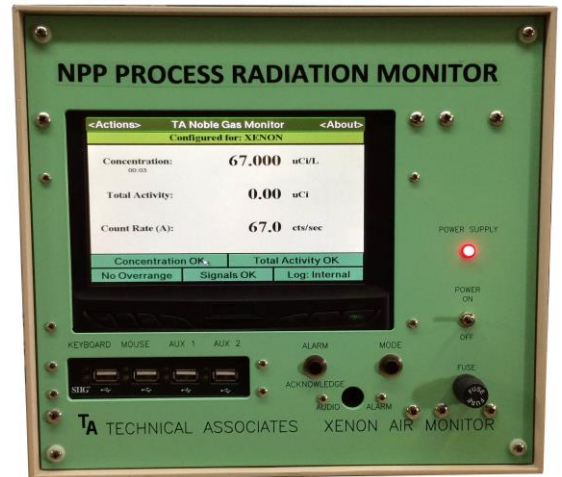


# NUCLEAR POWER PLANT PROCESS MONITOR

## Model FM-9W-IC-25 Ion Chamber

### FEATURES:

- MEETS LOCA REQUIREMENTS, (Loss of Coolant Accident Prevention)
- ALL PLUG-IN MODULAR
- RACK MOUNTED OR CASE
- SINGLE OR MULTI-CHANNEL
- SEALED ION CHAMBER FOR EXCELLENT RADIATION RESPONSE
- LOCAL OR REMOTE MONITORING; USB/ETHERNET OUTPUT
- SMART ELECTRONICS- ON-BOARD MICROPROCESSOR AND DATA-LOGGING; LCD COLOR DISPLAY
- USER-SETTABLE ALARMS – AUDIO & VISUAL, UNITS OF MEASUREMENT, ECT.
- SAFETY CLASS QUALIFIED FOR NUCLEAR POWER PLANT



### APPLICATION:

Area monitoring in and around nuclear reactors, hot cells, irradiators and other facilities handling radioactive materials or x-rays.

### DESCRIPTION:

- The FM-9W Series Radiation Monitors incorporate micro-processor driven smart electronics with color LCD display.
- On-board data-logging and user-adjustable parameters are featured. The plug-in modular construction, allows the addition of channels or functions.
- Ion chamber and circuit design prevent the system readings from falling off full scale during an over range condition.
- Both the detector and connecting cable are designed for optimal performance in strenuous conditions, such as in containment buildings.
- High level alarm can be set to any value desired. Alarm activation produces red light on front panel and piercing audio tone.
- Optional relay is also closed (or opened) for activation of remote alarms. Stand-by battery power is optional. Rack or case mounting is supplied.



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### **GENERAL SPECIFICATIONS:**

<b>Range:</b>	1x10 <sup>-3</sup> to 1x10 <sup>2</sup> mSv/h (0.1 mR/h to 10 R); 5 decades
<b>Energy range:</b>	100 KeV to 6 MeV
<b>Accuracy:</b>	± 10% of indicated value
<b>Response time:</b>	0.5 to 3 seconds (slower at lower decade, faster at higher)
<b>Display:</b>	Color LCD display
<b>Operating temperature:</b>	-20°C to 50°C (90% RH main electronics) (100% RH detector & primary cable)
<b>Maximum temperature:</b>	150°C Ion chamber & first 5ft of cable
<b>Temperature dependence:</b>	<.2% / °C
<b>Storage temperature range:</b>	-40°C to 85°C
<b>Radiation life:</b>	10 <sup>8</sup> R Total Integrated Dose: Chamber and cable.
<b>Output:</b>	USB/ethernet
<b>Power supply:</b>	115v 60c/sec or 230v 50c/sec or 24 volt DC, 2 Amp
<b>Relay output:</b>	230v, 10 Amp

### **ADDITIONAL SYSTEM DESCRIPTION:**

- Ion chamber is designed and built to withstand maximum temperature of 150°C and total integrated dose of 10<sup>8</sup> Rads.
- Materials which might be compromised by these conditions are excluded from chamber construction.
- Insulators in ion chamber are specifically mineral or treated glass materials.
- Internal chamber itself is made primarily of stainless steel.
- Length of this cable is determined by user when ordering, up to allowable maximum.
- Electrometer box specially built essentially eliminates possibility of extracamerall response.

### **FM-9W ELECTRONICS MODULE:**

- **Installation:** Standard wall or rack mount.
- **Processor:** Advanced processor computer.
- **High Voltage Power Supply:** Separately variable from 0 to 1500v. Extremely stable high voltage.
- **LCD Color Monitor:** Monitor shows both real-time concentration and accumulated dose.  
Data is shown both graphically and numerically.



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- **Alarms:** User settable to any trigger level.
  - Low Level Alarm:** Automatic reset.
  - High Level Alarm:** High level alarm remains activated until RESET button is pushed.
  - Visual Alarm:** On-screen alarms and warnings.  
**Red:** High level. **Amber:** Low level
  - Audible Alarm:** 1000 Hz, greater than 80 db

### Outputs:

- Logic level signals
- Contact closure or opening
- Ethernet LAN connection
- USB Ports

### The following solid-state modules are included in the standard system:

- Digital Acquisition Board
- MGA-5202 Preamplifier including fully adjustable single channel analyzer
- MV-5-12 Power Supply Module- 5 V and 12 V  
(Once HV levels are set, they don't change)
- MAL Built-in Alarm Module

Assembly Procedure: IC-25HT Ion Chambers  
V1.0 20-May-2013

Bottom plate  
Capton Insulator

Window cutout

Probe body



"Shim" with  
outline

End cap

### IC-25 Sealed Ionization Chamber Detector:

<b>Sensitivity:</b>	1.3x10 <sup>-9</sup> amps R/hr
<b>Slope:</b>	0.10% per 100 Volts or less
<b>Insulation value for inner chamber:</b>	>4T ohms
<b>Capacitance of inner chamber:</b>	<15 pF
<b>Operating Voltage:</b>	-200 to -800 V
<b>Keep Alive Source:</b>	10 µCi Cs-137



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### PRE-AMPLIFIER:

- The pre-amplifier is a current to voltage amplifier.
- Very high input impedance amplifier with high meg feedback resistors.
- Input current starts from sub-pico amp range.
- Amplified voltage drives a pulse generator feeding into the LCD counter/display module.
- Ultra-quiet high voltage supply delivers a flat VDC as required.

### DETECTOR CABLE:

<b>Mineral Insulated Cable:</b>	2 each (HV and Signal)
<b>Length:</b>	5 to 15 feet; Sheath: 0.250" O.D.
<b>Insulation:</b>	High-purity (99.4%) Magnesium Oxide (MgO)
<b>Melting Temp.:</b>	2500°F, 1370°C
<b>Max. Temp. in Air:</b>	1650°F, 900°C

### ADDITIONAL CABLE SPECIFICATIONS:

<b>Sheath Diameter:</b>	±0.001 inch (±0.0025mm) or 1% of Nominal diameter, whichever is greater
<b>Wall Thickness:</b>	10% of sheath diameter as a minimum
<b>Thermocouple Wire Calibration:</b>	Meets Standard Limits of Error tolerance on calibration per <b>ASTM E-230</b> .

### Insulation Resistance At Room Temperature:

Greater than 1000 megohms@50VDC  
(sheath diameters of 0.080 inch/ 2.0mm and less),  
1000 megohms@500VDC  
(sheath diameters of 0.120 inch / 3.0mm and greater).

### High Temperature Insulation Resistance:

<b>0.040" diameter at 600°F (316°C)</b>	One foot length will be in excess of 10 megohms.
<b>0.62" diameter &amp; larger at 600°F (316°C)</b>	One foot length will be in excess of 100 megohms.



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**Dielectric Strength:** *These are reference values for application to conductor cable only.*

Data is at 60Hz and 70°F (21°C).

**Straight:** - 100VAC per mil of insulation thickness. **Bent:** - 45VAC per mil of insulation thickness.

**Temperature: Insulation Range:** -450°F (-270°C) to 3000°F (1650°C) without change of phase or chemical reaction with adjacent metals.

**Melting Temperature of Insulation:** 4800°F (2640°C). Limiting temperature is associated with metals used.

**Pressure:** Can withstand external pressure up to 50,000psi (3500kg/cm<sup>2</sup>).

**Nuclear:** Insulation can be subjected to a mean neutron flux of  $2 \times 10^{11} \text{ n.cm}^{-2} \text{ S}^{-1}$  @100°C and a total peak irradiation of  $8 \times 10^{18} \text{ n.cm}^{-2}$  with no significant change in characteristics.

**Formability:** Can be bent around a mandrel having a radius equal to twice the sheath diameter without rupturing the sheath or causing loss of insulation resistance.

**Fabrication:** Sheath can be welded, brazed, and soldered using normal care for the metals and thickness involved without changing insulation resistance.



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